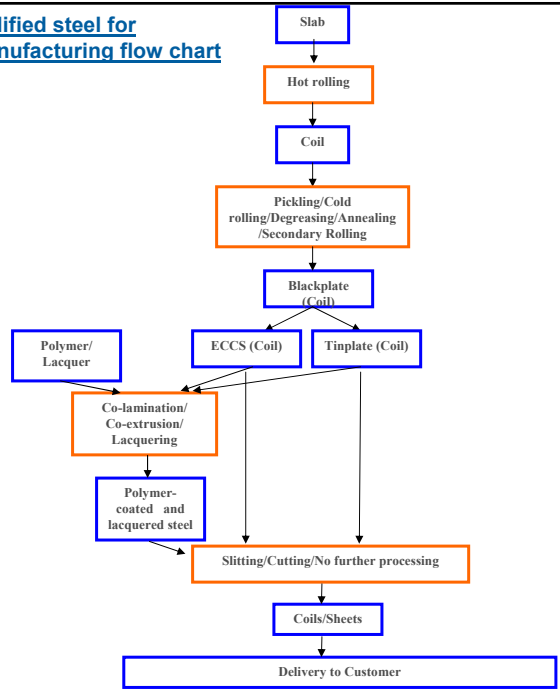


**Annex I: Simplified steel for packaging manufacturing flow chart**



## Traceability of steel for packaging

### Annex II

### Illustrative examples



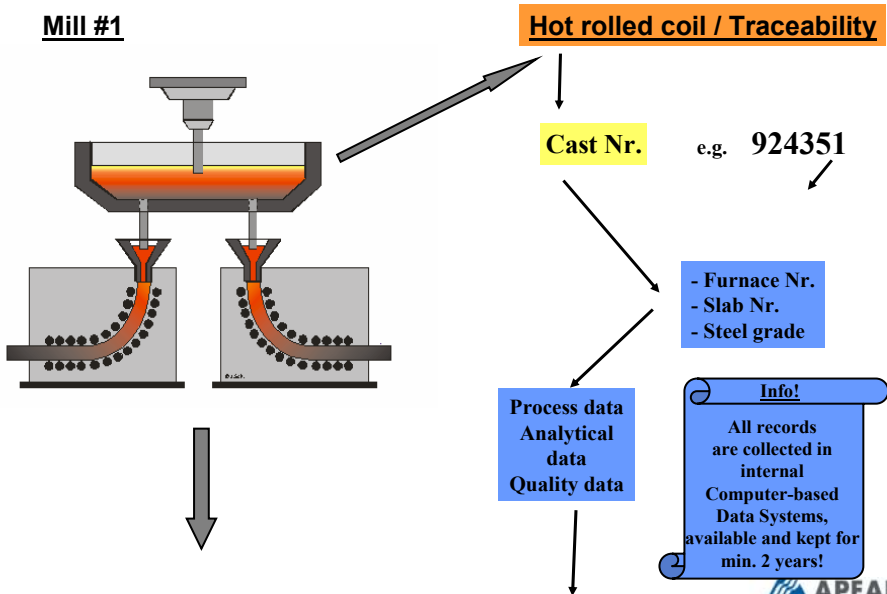
# Traceability of steel for packaging

Example from Mill #1  
Traceability of steel coil and sheets  
From caster to warehouse

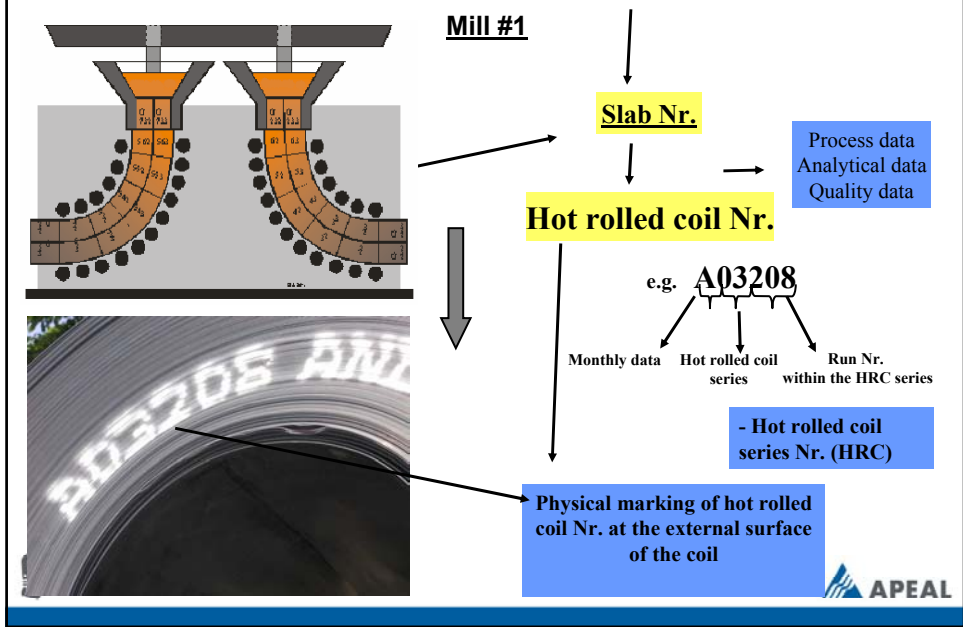


## Traceability of Steel for packaging products

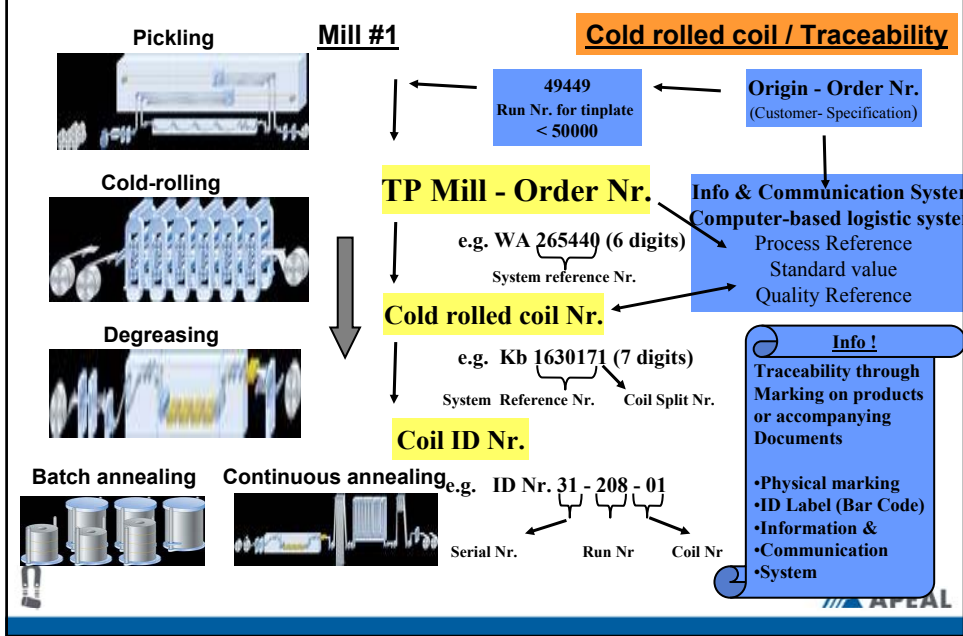
Mill #1



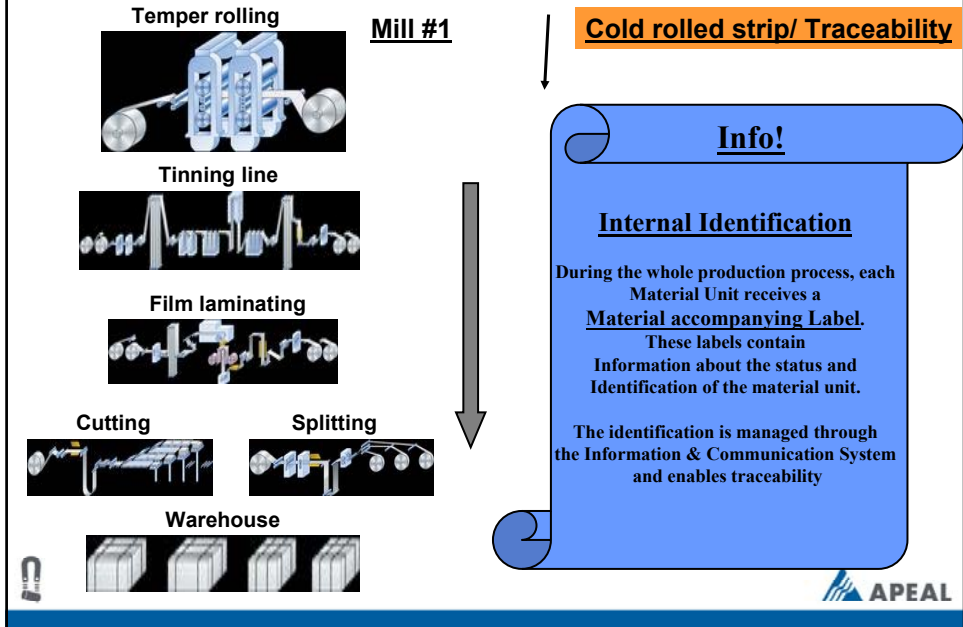
# Traceability of Steel for packaging products



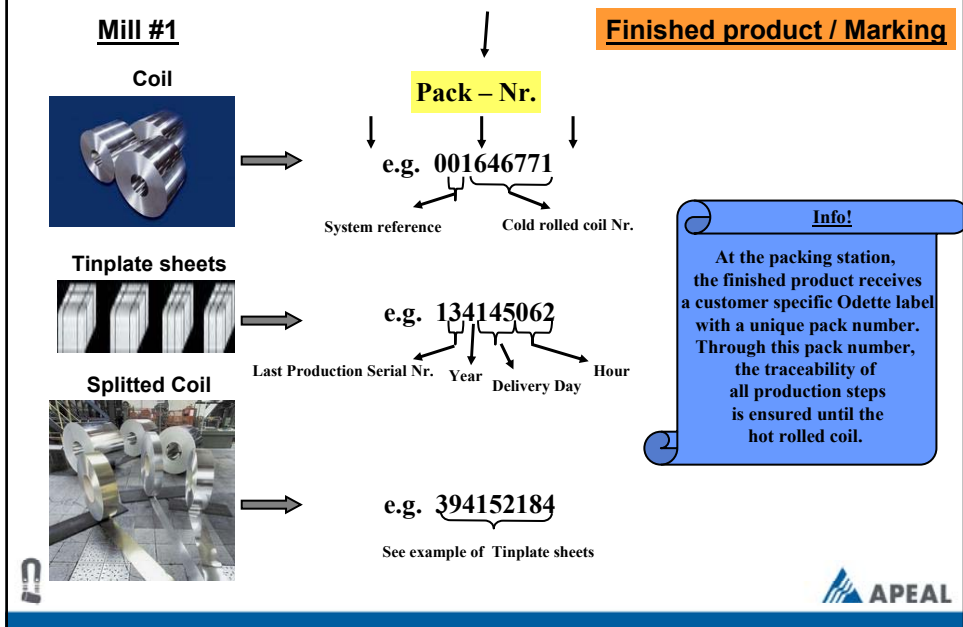
# Traceability of Steel for packaging products



# Traceability of Steel for packaging products



# Traceability of Steel for packaging products



# Traceability of steel for packaging

Illustration of upstream & downstream traceability from a steel coil delivered to a beverage can manufacturer



Example of coil identification prior to delivery to customer.

Keep Supplier Label

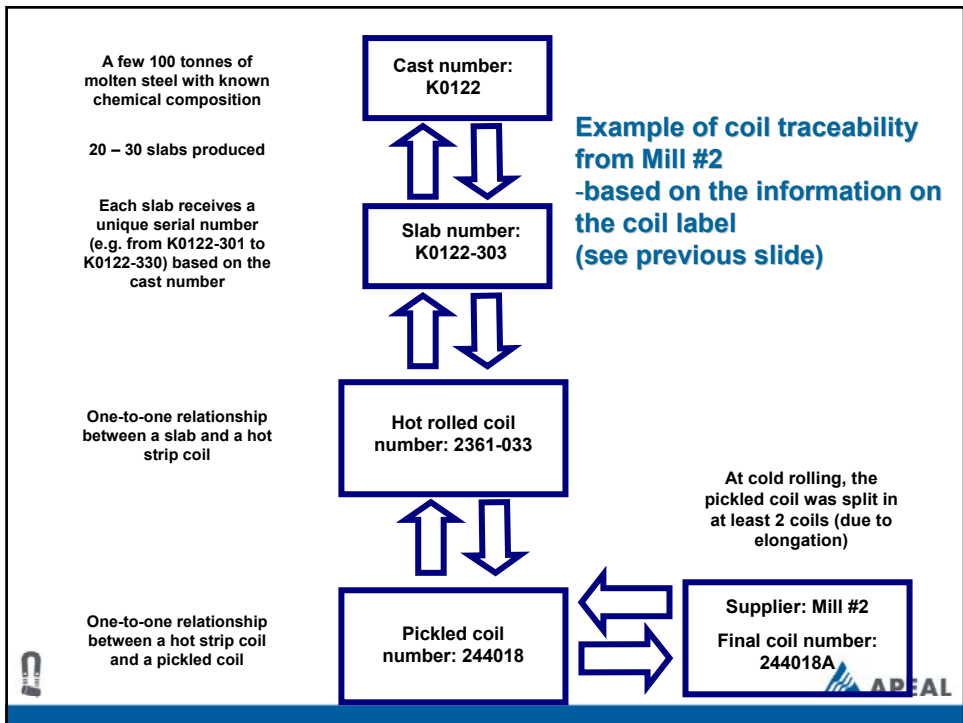
Traceability Key :

Coil Serial Number

Supplier: Mill #2

Coil number:  
244018A





## Slabs marked with a spraying robot (Mill #2)



## Other Example of coil labels – Mill #3



## Label of Polymer-coated steel – Mill #2



## Big bag of granulates for polymer-coated steel – Mill #2

